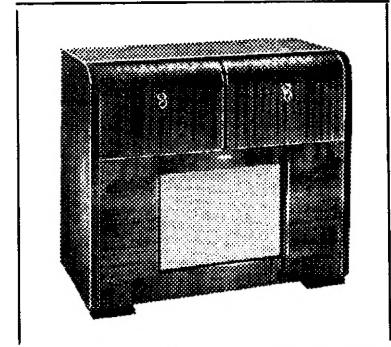


# TECHNICAL INFORMATION AND SERVICE DATA

## A.W.A. Radiogram Model 544-GA

FIVE VALVE, TWO BAND,  
A.C. OPERATED SUPERHETERODYNE.

ISSUED BY  
AMALGAMATED WIRELESS (A/SIA) LTD.



### ELECTRICAL SPECIFICATIONS

#### Frequency Ranges:

Medium Wave ..... 540-1,600 Kc/s  
(555-187.5 Metres)

Short Wave ..... 6-18 Mc/s  
(50-16 Metres)

Intermediate Frequency ..... 455 Kc/s

Power Supply Rating ..... 200-260 Volts  
50-60 C.P.S.

(Models are produced with other voltage and frequency ratings)

Power Consumption ..... 45 watts

Dial Lamps ..... 6.3 volts, 0.25 Amp. M.E.S.

#### Valve Complement:

1. 6BE6	Converter
2. 6BA6	I.F. Amplifier
3. 6AV6	Detector, A.F. Amplifier, A.V.C.
4. 6BV7	Output
5. 6X4	Rectifier

#### Loudspeaker:

12 inch Permanent Magnet

Code No. — AU79

Transformer — TU202

V.C. Impedance — 6.5 ohms at 400 C.P.S.

or

12 inch Electro Magnet

Code No. — AS33

Transformer — TU202

V.C. Impedance — 6.5 ohms at 400 C.P.S.

Field — 1,000 ohms

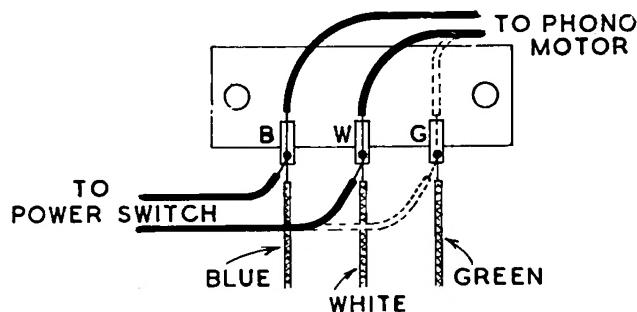
Undistorted Power Output .... 4 watts

#### Drive Cord Replacement.

Follow the diagram which is affixed to the back of the dial frame assembly. This shows the route of the cord and the method of attachment.

#### Connection to Power Supply.

The receiver should not be connected to any circuit supplying other than alternating current from 200-260 volts, and at the frequency stated on the label within the cabinet. The power supply connections are shown in the accompanying diagram.



#### Chassis Removal.

First remove the knobs by pulling them straight off their spindles.

Then remove the cabinet back by removing wood screws. From the rear of the cabinet remove two retaining springs and bars from the rear ends of each moving runner.

Disconnect the loudspeaker cable, pick-up cable, phono-motor plug from the socket on the rear of the chassis and the cabinet pilot lamp.

From the front of the cabinet slide out and remove the receiver compartment drawer.

The chassis is held in the drawer by four screws. Removal of these enables the chassis to be withdrawn.

When replacing the receiver drawer be sure to replace the retaining springs and bars in the moving runner.

To remove the Record Player, remove the Record Player drawer as above. Then remove the screw from the centre of the wooden back of the drawer and the player will be free to lift out.

## D.C. RESISTANCE OF WINDINGS

Winding	D.C. Resistance in ohms
Aerial Coil (M.W.)	
Primary (L1) .....	15
Secondary (L2) .....	4
Aerial Coil (S.W.)	
Primary (L3) .....	3
Secondary (L4) .....	*
Oscillator Coil (M.W.) (L6)	6
Oscillator Coil (S.W.)	
Primary (L7) .....	*
Secondary (L8) .....	*
I.F. Filter (L5) .....	17.5†
I.F. Transformer Windings .....	10
Power Transformer (T2)	
Primary .....	25
Secondary .....	300
Loudspeaker Input Transformer (T1)	
Secondary .....	345
Primary .....	*

The above readings were taken on a standard chassis, but substitution of materials during manufacture may cause variations and it should not be assumed that a component is faulty if a slightly different reading is obtained.

\* Less than 1 ohm.

† On some receivers this reading may be as high as 60 ohms.

## SOCKET VOLTAGES

VALVES	Cathode to Chassis Volts	Screen Grid to Chassis Volts	Anode to Chassis Volts	Anode Current mA	Heater Volts
6BE6	Converter .....	—	70	260	2.7
6BA6	I.F. Amp. .....	1.6	70	260	4
6AV6	Det., A.F. Amp., A.V.C. ....	—	—	80*	0.6
6BV7	Output .....	—	260	250	37
6X4	Rectifier .....	260	—	290/290 A.C. RMS	—

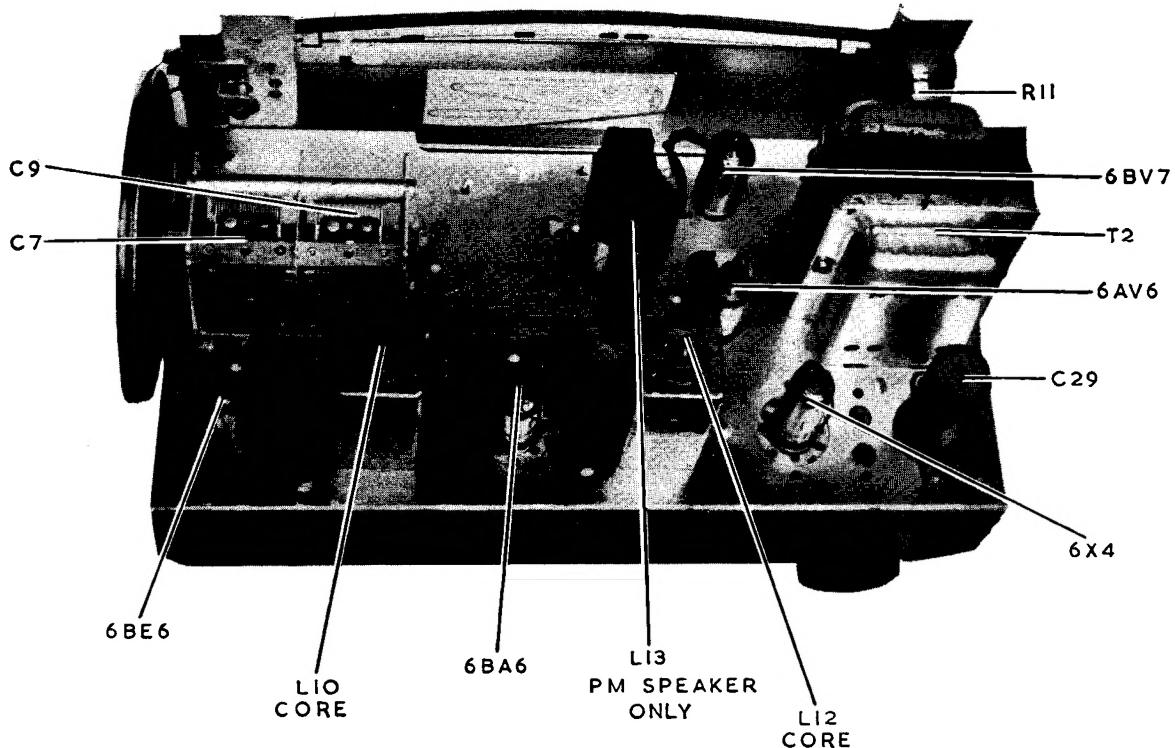
Total H.T. Current:—60 mA.

Volts across L13:—60 volts D.C.

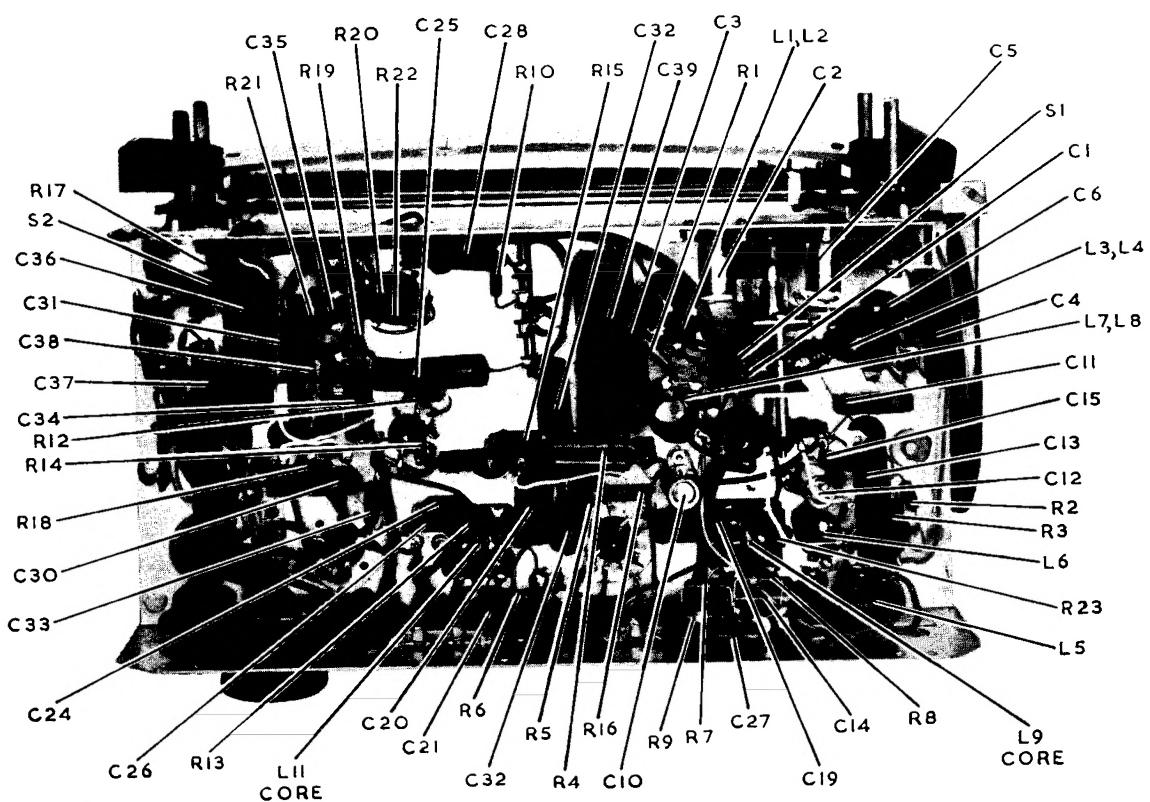
Measured at 240 volts A.C. supply. No signal input. Volume Control maximum clockwise.

Voltmeter 1,000 ohms per volt; measurements taken on highest scale giving accurate readable deflection.

\* This reading may vary depending on the voltmeter used.



CHASSIS TOP VIEW MODEL 544-GA



CHASSIS UNDERNEATH VIEW MODEL 544-GA

CIRCUIT CODE RADIOLA 544-GA

# ALIGNMENT PROCEDURE

## Manufacturer's Setting of Adjustments.

The Receiver is tested by the manufacturer with precision instruments and all adjusting screws are sealed. Re-alignment should be necessary only when components in tuned circuits are repaired or replaced, or when it is found that the seals over the adjusting screws have been broken.

It is especially important that the adjustments should not be altered unless in association with the correct testing instruments listed below.

Under no circumstances should the plates of the ganged tuning capacitor be bent, as the unit is accurately aligned during manufacture and cannot be re-adjusted unless by skilled operators using special equipment.

For all alignment operations, connect the "low" side of the signal generator to the receiver chassis and keep the generator output as low as possible to avoid A.V.C. Action. Also, keep the volume control in the maximum clockwise position.

## Testing Instruments.

(1) A.W.A. Junior Signal Generator, Type 2R3911, or

(2) A.W.A. Modulated Oscillator, Type J6726.

If the modulated oscillator is used, connect a 0.25 megohm non-inductive resistor across the output terminals, and for short wave alignment, an additional 400 ohms non-inductive resistor in series with the "high" output lead of the instrument.

(3) A.W.A. Output Meter, Type 2M8832.

NOTE:—On the short wave band, the oscillator is working on the low side of the signal frequency; therefore, the image will now be heard if the receiver is tuned to a higher frequency than the signal. For example, if the set is tuned to receive a 16 Mc/s signal, the image will be heard at 16.91 Mc/s instead of the usual 15.09 Mc/s.

## ALIGNMENT TABLE

Order	Connect "high" side of Generator to:	Tune Generator to:	Tune Receiver Dial to:	Adjust for Maximum Peak Output
1	Aerial Section of Gang (Drive end)	455 Kc/s	540 Kc/s	L12 Core
2	Aerial Section of Gang (Drive end)	455 Kc/s	540 Kc/s	L11 Core
3	Aerial Section of Gang (Drive end)	455 Kc/s	540 Kc/s	L10 Core
4	Aerial Section of Gang (Drive end)	455 Kc/s	540 Kc/s	L9 Core
Repeat the above adjustments until the maximum output is obtained.				
5	Aerial Lead	600 Kc/s	600 Kc/s	L.F. Osc. Core Adj. (L6)*
6	Aerial Lead	1,500 Kc/s	1,500 Kc/s	H.F. Osc. Adj. (C12)
7	Aerial Lead	1,500 Kc/s	1,500 Kc/s	H.F. Aer. Adj. (C2)
Repeat adjustments 5, 6 and 7.				
8	Aerial Lead	16 Mc/s	16 Mc/s	H.F. Osc. Adj. (C10)†
9	Aerial Lead	16 Mc/s	16 Mc/s	H.F. Aer. Adj. (C5)

\* Rock the tuning control back and forth through the signal.

† Use maximum capacity peak if two can be obtained. Check to determine that the trimmer has been adjusted to correct peak by tuning the receiver to approximately 16.91 Mc/s where a weaker signal should be obtained.

